





GLAZING OPTIONS

catching option.

FRAMES

A subtle way to bring a personal touch to your home, our glazing

options combine function and

form to offer a practical and eye-

2500 CHAMFERED STORM

A more traditional sloped finish

traditional wooden frames with

inside and out, mimicking

clean, sharp lines.

STYLELINE WINDOWS AND DOORS

High security, authentic timber alternative frames with minimal maintenance. Available with both sculpted and flush sashes.



HERITAGE FLUSH SASH FRAMES

Traditional double opening

chamfered frames.

doors, with high security locking available in both sculpted and

An external flush sash designed to complement the 2800 sculpted frame, high performance with timber external appearance.



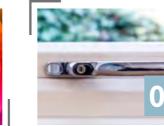
RESIDENTIAL DOORS FRENCH DOORS

High security doors in a wide range of colours and designs, available in both sculpted and chamfered frames. A traditional focal point for your property.



ORANGERIES

Offering the best of a conservatory and house extension, the orangery is the definitive way to enjoy increased space with charm.



SECURITY OPTIONS

Peace of mind is achieved

across the board.

easily with our modern designs,

home to a contemporary standard

manufactured to protect your

COLOUR OPTIONS

The perfect way to make a house a home, capture the ideal look for your home improvements with our selection of long-lasting colours that can be tailored to you.



RESIDENCE 9

Unique composite windows with 19th century styling and charm, but with 21st century security and performance.



TILT & TURN WINDOWS

A typically continental style frame which opens inwards, ideal for large openings and maximum ventilation. A multi-functional investment for your home.



PATIO DOORS

Best in class sliding doors with robust design and excellent weather performance, air and water tightness.



2800 SCULPTED STORM

An ornate sculpted aesthetic

embracing a modern design,

high security and high quality

engineering standards.

FRAMES

Timber effect GRP doors with maximum kerb appeal, minimal maintenance and outstanding thermal performance. Designed to perform, with style.



BI-FOLD DOORS

Panoramic folding sliding doors from our aluminium range of products, wide range of opening styles and colours.





INTRODUCING OUR PRODUCTS



Premium StyleLine range in Heritage White woodgrain.

OUR PVC

RANGE

PRODUCT



Stand out with Colour

We offer a comprehensive range of beautiful, high quality and durable colours across all of our products. This means you'll be able to style your new home improvements in a way that perfectly suits you.

> We also offer a wide range of high quality woodgrain foils, which allow you to fully capture the traditional aesthetic of timber. All colours are professionally applied with a high performance finish, meaning they will maintain their fullness over many years.

Possibilities

Our whole colour range is available across all of our products, meaning you'll have an extensive choice no matter what you opt for. Whether you're looking to bring a traditional charm to a modern property or a period flair to a new build, we'll be able to offer you a colour option that fits perfectly. We also offer a high

The colours we offer include 'Anthracite Grey', 'White', 'Cream', 'Chartwell Green', 'Irish Oak', 'Golden Oak', 'Rosewood', 'Nut Tree', 'Black/Brown', 'Dark Red', 'Slate Grey', 'Grey', 'Antique Oak', 'Rustic Cherry', 'Soft Cherry', 'Grey Cedar', 'Steel Blue' and 'Fir Green'. We also offer a bespoke colour generator which allows you to tailor your choice to perfectly suit you.

We also offer a bespoke spraying service so we can colour your frames to any RAL colour using our new water based colours.

Secured by **Design**

sternfenster

Certain options from our high quality range feature designs that have been tried and tested to police preferred standards of security. This has allowed them to achieve the revered Secured by Design (SBD) status, guaranteeing your peace of mind.

The products that meet the criteria are defined by the on-page SBD logo. Secure yourself a new home improvement that specialises in ensuring standards of crime prevention are met across the board with this selective range.



SHOOT-BOLT ESPAGNOLETTE







OPTIONAL CLAW LOCKS

Standard Colour Range

White PVC

Inside

White Grain

Classic Cream



Premium Collection



Premium Collection

Enhance your new home improvements with a beautifully modern, sheen finish with a choice from our laminate range.

Standard Colour Range

Capture a classic finish for your home with our range of popular colours, offering options that will be welcome in any home.

* Black Ash is Black/Brown in appearance

Water Based

Slate Grey Blue Grey Light Ivory **Anthracite Grey** Pigeon Grey

Water Based Colour Finishes

Our water based colours do not use any solvent fumes or harmful waste, making them more eco-friendly, helping you to reduce your carbon footprint.

Their anti-heat technology ensures an outstanding 30 year life expectancy and a 10 year guarantee. There's no risk of flaking or peeling either, not even in constant direct sunlight.

We offer 8 in-stock colours meaning you can be enjoying the outside world framed in colour in no time at all. Have another colour in mind? We can help you select your perfect frame thanks to our wide range of RAL colours.

Please note that all water based sprayed frames will have a 1.5mm pencil line finish (both on outer frame and sashes).

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GLAZING OPTIONS



MADE TO MEASURE

To guarantee the perfect fit, we utilise state of the art machinery to ensure your windows are made to your exact specifications.



SPECIALISED DESIGNS

We offer a range of specialised leaded designs that capture a beautiful, traditional aesthetic for any property.



HIGHLY DURABLE

Made to last, our manufacturing process features an on-site toughening plant. This allows for increased home security.

We offer a wide range of high quality glazing options, allowing you to tailor your choice to perfectly match the aesthetic of your home. You can also opt for privacy and solar glass for increased comfort and performance throughout the year.

All of our glazing options are manufactured using premium materials and professional techniques, ensuring they uphold an outstanding level of structural integrity. This will allow you to enjoy complete peace of mind.

GLAZING STYLES





WHITE GEORGIAN BAR

FOILED GEORGIAN BAR



STAINED DESIGNS





FEATURE GEORGIAN BAR



GOLD GEORGIAN BAR







BEVEL DESIGNS

DIAMOND LEAD



RECTANGULAR LEAD



PERIMETER LEAD

PATTERNED GLASS

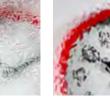


FLORIELLE









Other patterns are available

CHANTILLY MINSTER





WHAT IS THE STYLELINE RANGE?

Using the most advanced manufacturing technology the StyleLine range enjoys a unique seamless finish to the fusion welds which, unlike normal PVC windows, replicates the aesthetics of a timber frame without any of the maintenance problems.

- Stormproof rebated sash
- Optional flush fitting sash
- Seamless finish to fusion welds
- Mechanically joined mullions and transoms
- Dummy vents throughout
- Equal glass sightlines





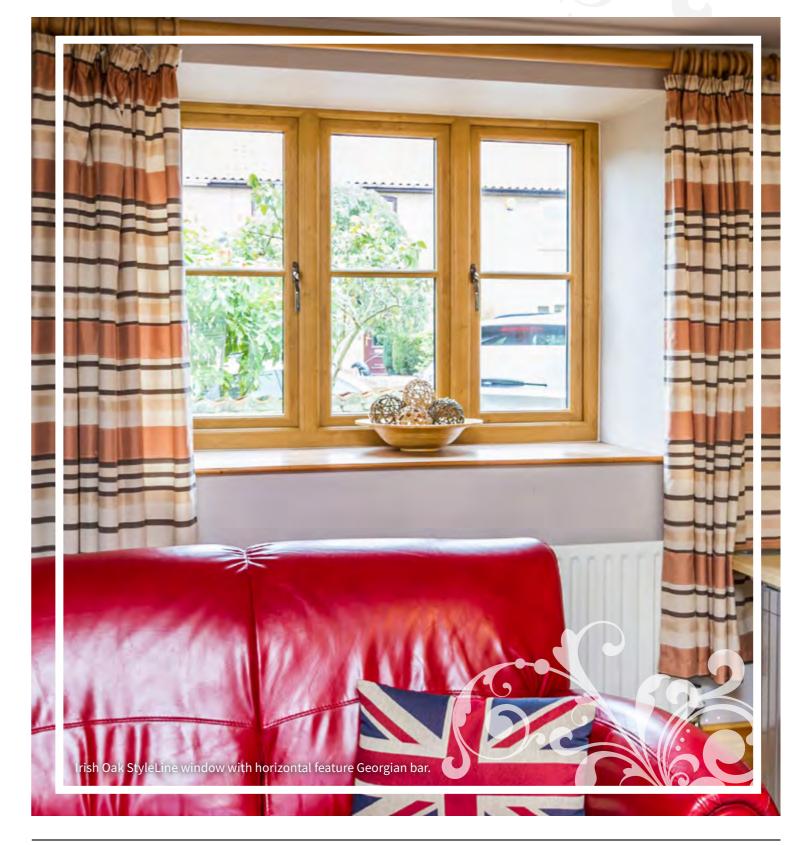




Γimber aesthetics of a mechanical join.

OFFERING A UNIQUE STANDARD OF HOME IMPROVEMENT QUALITY The StyleLine home improvement range achieves an exclusive degree of quality, utilising the pioneering graf welder throughout the manufacturing process to ensure a seamless finish to the sash and the outer frame.

Not only does this allow all StyleLine products to achieve a beautiful aesthetic, it also enables them to achieve an enhanced degree of structural integrity within the profile because no vinyl is lost at the corner joint. Flawless and the first of its kind, this range simply offers more.





Setting the Standard for Window and Door **Performance and Appearance**





SEAMLESS STYLELINE CORNERS

Revolutionary machinery allows our StyleLine range to bypass the unsightly grooved corners that most PVC products have from the corner cleaning stage.



AUTHENTIC TIMBER ALTERNATIVE

The pioneering manufacturing process means that the StyleLine range of windows effectively replicate the look of traditional wooden joinery.



CERTIFIED SECURITY

Compliant with British Standard Kitemark and PAS 24 standards for security, and the Association of Chief Police Officers Secured by Design standards with optional laminated glass.



PART OF THE **RESIDENCE COLLECTION**



WHAT IS RESIDENCE 9?

Our Residence 9, high-end timber effect windows are designed to perfectly replicate the traditional hardwood windows commonly found in cottage-style properties. Their highly authentic looks make them the perfect window replacement option.

- Flush fitting frames
- Available only with seamless welds
- Mechanically joined mullions and transoms
- Dummy vents throughout
- Equal glass sightlines









RESIDENCE 9

KEY FEATURES

- 100mm frame depth
- 9 chambers
- Always decorative internally
- Flush externally
- 28mm double glazing or 44mm triple glazing
- **1.2 U-value** (double glazing)
- **0.7 U-value** (triple glazing)
- Security claw locks Standard

Choose from a range of high quality colours, sourced from a 19th century colour palette. We make it easy to capture an appearance that stays loyal to tradition.



MODERN PVC PROFILE

The high quality PVC profile used across our Residence collection offers outstanding performance, allowing both double and triple glazed options.



TRADITIONAL HARDWARE

We offer a range of hardware options to ensure you capture the perfect, traditional aesthetic. This includes a selection of handles and hinges.

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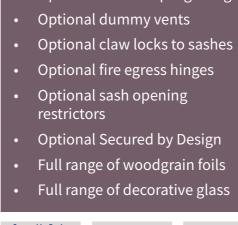
OUR PVC **CASEMENT WINDOW RANGE**

2800 SCULPTED STORM FRAMES

WHAT IS A 2800 SCULPTED WINDOW?

This 70mm PVC window range represents the state of the art in window and door design; embracing modern styles, high security and high quality engineering standards.

Alongside the 2800 design, our PVC casement window range is available in two other styles, our 2500 chamfered range and our 2800 flush sash range.



Unparalleled

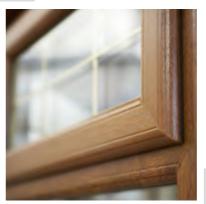
Weather

Performance









2800 SCULPTED

Fully sculpted profiles integrate easily into all types of architecture, enhancing the appearance of your home.



DISTINCTIVE LOOK

Sculpted detailing to the sash and outer frame on both the inside and outside of the frame. This allows for a fantastic finish.



PEACE OF MIND

Tried and tested in accordance with a police-backed initiative, these windows are available with a Secured by Design certification.

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OUR PVC **CASEMENT WINDOW RANGE**

2500 CHAMFERED STORM FRAMES

WHAT IS A 2500 CHAMFERED WINDOW?

With a sloped finish to the profile, our easy clean chamfered range of profiles offer a more traditional look to mimic old timber windows with sharp, clean lines.

This window system effortlessly captures a timeless appearance, which can be tailored to suit a comprehensive array of property styles and sizes.



restrictors



Performance

Optional dummy vents

Optional claw locks to sashes

Optional fire egress hinges Optional sash opening

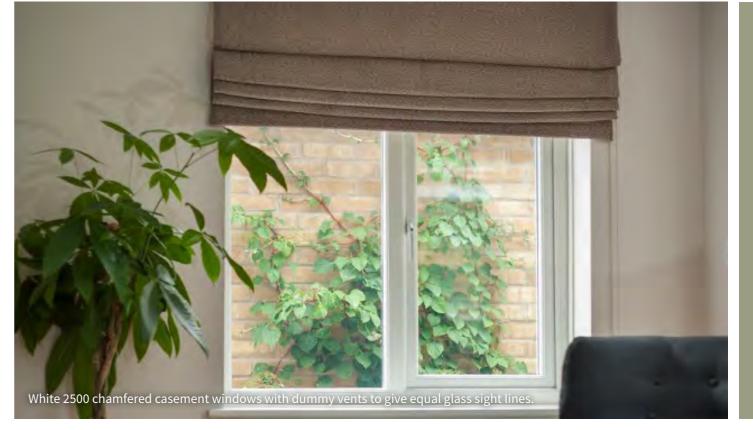
Optional Secured by Design Full range of woodgrain foils Full range of decorative glass





CLASSIC HOME IMPROVEMENTS FOR THE MODERN AGE

Our 2500 chamfered casement range combines the elegance and styling of timber windows with all the benefits of PVC. This option is virtually maintenance free, with high thermal performance across a wide range of styles, colours and finishes.





WEATHERPROOFING

To keep the wind and rain out, all our casement windows use our patented high performance, low sightline, multi-functional weather seals. This helps to keep your home comfortable.



THERMAL EFFICIENCY

With the airtight double seals, clever multi-chamber profile and high performance glazing, our thermal insulation. We make it



HIGH SECURITY

There is no compromise when it comes to security. Our windows come with multi-point locking, secure night vent locking positions, optional claw locks and laminated glazing.



casement windows offer superb easy to enjoy a warmer property.



OUR PVC **CASEMENT WINDOW RANGE**

HERITAGE FLUSH SASH FRAMES

by traditional timber joinery, meaning the sash sits flush within the frame to remove any protruding features. They offer homeowners a

both outer frame and sashes).



INSPIRED BY TIMBER JOINERY, THESE WINDOWS OFFER AN AESTHETIC THAT DRAWS UPON THE ROOTS OF DOUBLE GLAZING DESIGN

Our flush sash windows feature an intelligent sash design that allows them to offer 'equal sightlines'. This means that the sash sits flush within the frame, resulting in a beautifully consistent finish. Their traditional appearance means they are perfect for conservation properties.

Available in over 26 different colourways and a comprehensive range of woodgrain foils, you'll be able to decorate your flush sash windows in a colour that perfectly suits your home and your own personal tastes. You're sure to be satisfied.





THERMALLY EFFICIENT

These windows achieve an 'A+' rated degree of thermal efficiency, trapping warm air within your home, allowing you to enjoy reduced heating costs.



HIGHLY SECURE

Outclassing their traditional counterparts, our flush sash windows achieve PAS24 standards of security for consistent peace of mind throughout.



AUTHENTIC FEATURES

Our flush sash windows feature authentic peg stay options, traditional butt or mitred joints and flush external contours for an authentic design.

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WHAT IS A FLUSH SASH WINDOW?

Flush sash windows comprise a window design that has been inspired classic, charming addition to their property.

*The StyleLine Flush Sash has seamless welds on the outer frame and a 1.5mm pencil line finish on the sashes (with the exception of flat white which has 1.5mm pencil line to



• Optional sash opening

• Full range of coloured

 Optional Secured by Design Optional StyleLine finish*

• Full range of decorative glass

Unparalleled

Weather **Performance**

restrictors

laminates









SOUND PROOF

These windows have been designed to reduce noise pollution, providing you with outstanding acoustic insulation. Glass options also include toughened or laminated glass for extra safety and security.



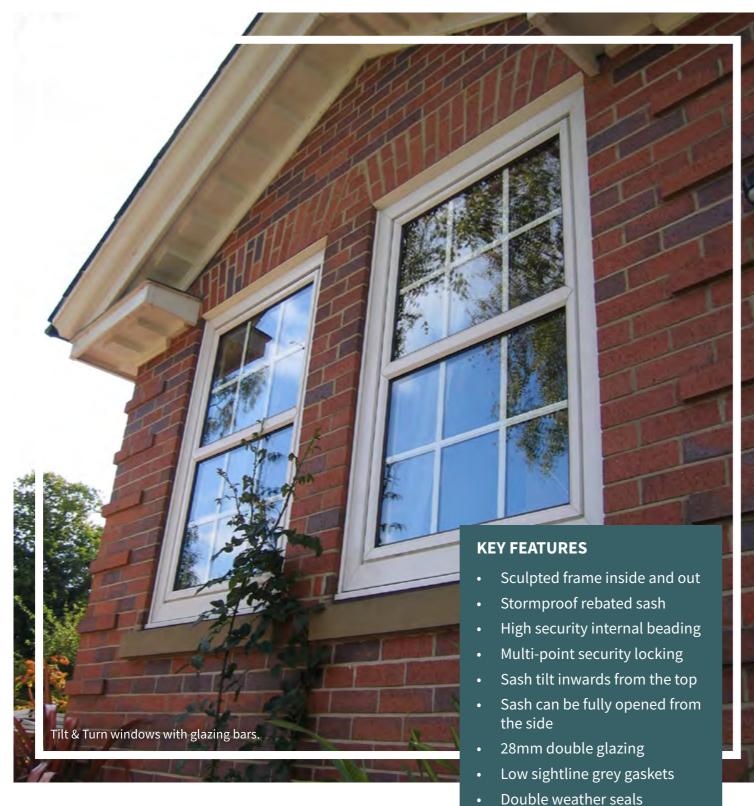
IDEAL FOR CONSERVATION

Beautiful flush external contours ensure these windows are in keeping with period properties. They have been designed to meet the requirements of most conservation officers.



STYLISH COLOUR RANGE

Our windows are available in a beautiful and varied colour palette, taking inspiration direct from nature. The Heritage Flush Sash will harmonise perfectly with any home surrounding.



TILT & TURN WINDOWS

WHAT IS A TILT & TURN WINDOW?

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A window that is specifically designed to maximise the glazing area, enabling larger than normal apertures which can be fully opened inwards to aid in cleaning. As well as the practical features, tilt & turn windows can provide excellent background ventilation when located in the tilt position.





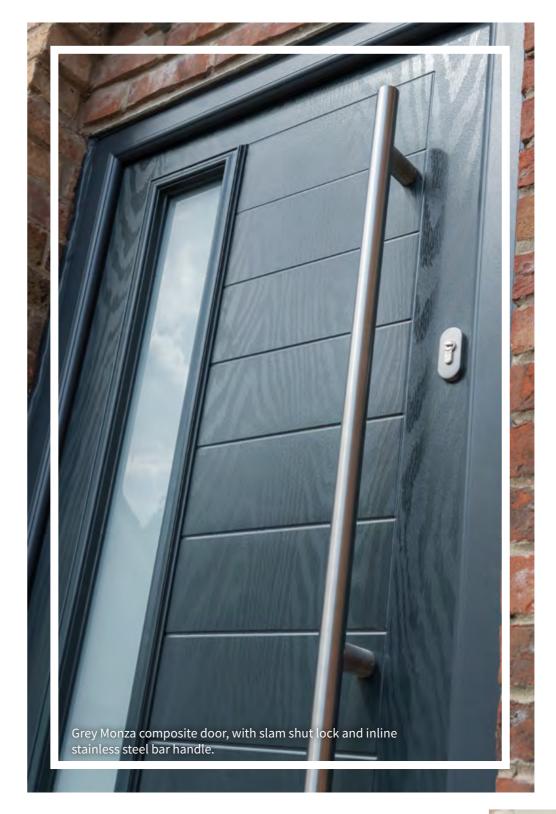
• Thermal chamber reinforcing

Optional 40mm triple glazing

Optional chamfered design

Full range of woodgrain foilsFull range of decorative glass







Irish Oak PVC residential door.



Black laminated PVC French Doors.



White patio sliding door.

OUR DOOR RANGE

We offer a wide range of doors, from PVC single and double doors through to composite doors, patio sliding doors and aluminium folding doors. All our doors are designed with security in mind and each different option

has its own unique features to complement and strengthen your home.



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Grey Aluminium 5 pane bifold door.



COMPOSITE

WHAT IS A COMPOSITE DOOR?

Composite doors combine a range of materials, including timber, PVC and glass reinforced plastic (GRP) to produce a door that excels in both performance and design. They are finished with a beautiful woodgrain foil to emulate the appearance of timber.

sternfenster Secured by

manual and electric

hardware

Design

• Wide range of handles and

• Full range of colours available

Full range of decorative glass





Colour Options **STANDARD** COLOURS

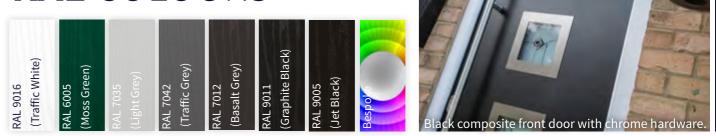
Our doors are available in a range of standard colour and woodgrain finishes, but with our state of the art paint plant, we can now provide a wide range of specialist colours and a colour matching service. Please note that the slabs and frames are made from different materials and will therefore not be an exact colour match.



PREMIUM COLOURS



RAL COLOURS



BESPOKE COLOURS

Our mixing system allows a choice of colour options from the popular RAL colour range.

With our high performance paint technology, we can provide a wider palette of door colours including options for customers looking to match PVC colour foiled frames.

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Modern Doors

We offer our doors in a variety of glazing configurations, so whether you are looking for high levels of light, a more private environment or you want to replicate an existing door, we have the style you need. Sidelights and toplights can also be used in combination with the doors illustrated, and some can be used for French Door applications.

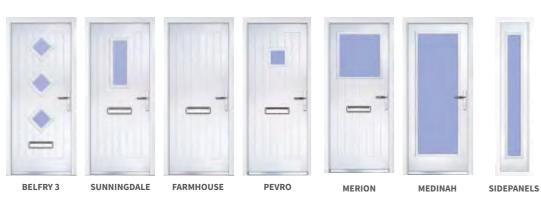


THERMALLY EFFICIENT

Due to the high quality materials used in the manufacturing process, our composite doors effectively retain heat to ensure a warmer home.

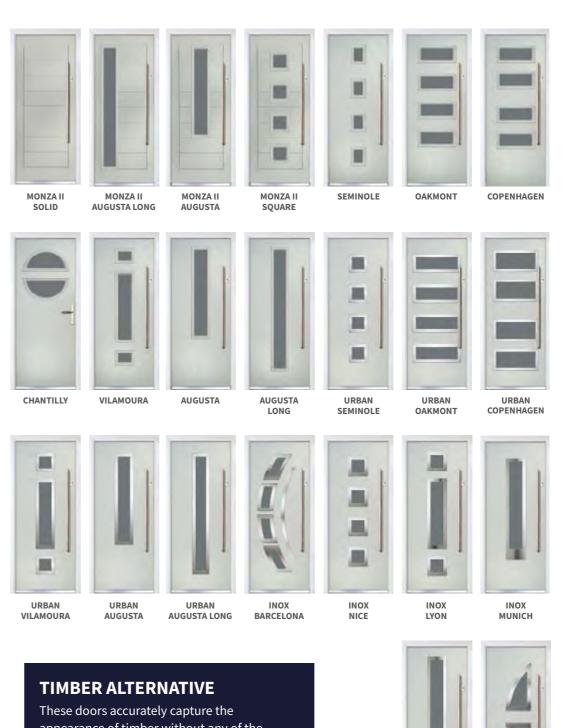






Contemporary Doors

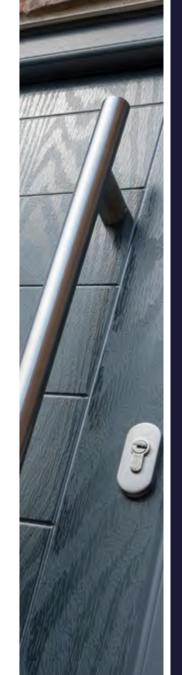
Composite doors are a modern timber alternative, offering the traditional aesthetic of wood and also the benefits of the latest technology. Enjoy traditional form with contemporary, efficient function.



appearance of timber without any of the maintenance setbacks, which infamously include rotting, warping and discolouring.







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RESIDENTIAL

WHAT IS A RESIDENTIAL DOOR?

Residential doors are a classic home improvement solution for homeowners, offering a high performance entrance point. Our front doors can be manufactured using both the 2800 sculpted or 2500 chamfered profile, with a seamless corner finish to complement the StyleLine range of windows.



panels



Wide range of PVC moulded

• Full range of colours available

• Full range of decorative glass





Standing as an essential focal point for any property, our residential doors promise to uphold the aesthetics and performance of your home. Featuring modern designs, premium materials and professional craftsmanship, our residential doors are outstanding by design.

Bespoke glass bevel design.



Rear PVC door with flat panel and cat flap.



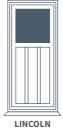
Rosewood Harby design front door.

STYLELINE RANGE OF RESIDENTIAL DOOR DESIGNS



SLEAFORD

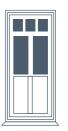


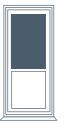




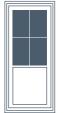
FRAMPTON

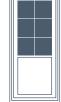






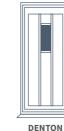
KIRTON





KIRTON

KIRTON





NEWTON









(FEATURE BAR)



ROTHWELL (PERIMETER GEO BAR)

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FRENCH DOORS

WHAT IS A FRENCH DOOR?

French doors feature an intelligent 'flying mullion' design that means no static fixtures are left behind once the door is opened. This allows you to enjoy unrestricted access and unobstructed views, making them a highly practical option.





Available in a wide range of styles to suit your

requirements





Featuring a high performance profile, high security locking systems, innovative weather seals and a range of hardware, our French doors have proven to be a beautiful addition to both modern and traditional properties alike.

Our French doors can be decorated in a wide range of colours, including a wide range beautiful woodgrain foils that allow you to capture the appearance of timber doors without any obsolete or outdated problems that are usually associated with the material.

ADDING A CONTINENTAL FLAIR TO ANY HOME, FRENCH DOORS COMBINE FUNCTION AND FORM TO OFFER YOU MORE.





LOW MAINTENANCE

Due to the inherent qualities of the high quality PVC used in this door design, our modern French doors won't rot, warp or discolour over time.



THERMALLY EFFICIENT

The heat from your home will remain in your home for longer, as these doors achieve an impressive, 'A+' rated standard of thermal efficiency.



HIGHLY SECURE

Premium grade PVC is used to increase the structural integrity of the door, which is then enhanced with high security locks to operate to PAS24 standards of security.

my Framing solutions 31



PATIO DOORS

WHAT IS A PATIO DOOR?

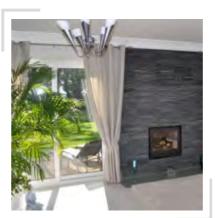
Patio doors feature a unique opening mechanism that allows the door to slide open on a multi-wheeled rolling system. As no door panel fold is required, you will eliminate the need for swing space which will result in more living space for you to utilise.





Performance





THE HIGH PERFORMANCE, **STYLISH WAY TO INCREASE LIVING SPACE AND ALLOW MORE LIGHT** INTO YOUR PROPERTY.

Patio doors feature a signature, multi-wheeled rolling system that allows them to open and close in a smooth glide. This design eliminates the need for swing space, meaning these doors can be installed in rooms of all sizes.

Utilising a market-leading profile, our patio doors offer exceptional standards of performance and design across the board. This includes impressive thermal efficiency, security, aesthetic and weatherproofing.





DURABLE HARDWARE

The intelligently designed rolling system we install has been designed to last, offering smooth and simple functionality even after extensive use.



LARGE GLASS AREA

Patio doors feature a generous glazed area with slim sightlines, allowing you to enjoy enhanced views and increased natural light allowance in any room.



THERMAL EFFICIENCY

Our patio doors operate to an 'A+' rated degree of thermal efficiency, which means your home will remain comfortable throughout the year.





ALUMINIUM BI-FOLD

WHY CHOOSE A BI-FOLD DOOR?

Panoramic folding doors transform any home. With an array of different options, finishes and colours our beautifully designed doors are perfect for living rooms, bedrooms, kitchens and orangeries.





Magnetic door stops

• Thermally broken profiles

Optional low threshold

• Optional 36mm triple glazing

Full range of colours available





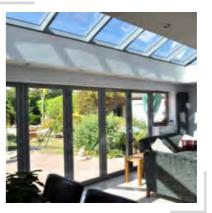
A CUTTING-EDGE DOOR **DESIGN, OFFERING A BEAUTIFULLY SEAMLESS CONNECTION BETWEEN** YOUR HOME AND GARDEN. All our bi-fold doors come with the quality and assurances you would expect from a well-designed product. The strength, durability and security of our products means you will enjoy maintenance free, reliable performance over a lifetime of use and exposure to the elements.

Please notify us if the products are to be installed in hazardous environmental conditions as this will affect the guarantee.





With no central post to spoil the view, once the doors are open you get a completely unobstructed view of the outside.



BRING THE OUTSIDE IN

Create a seamless connection to



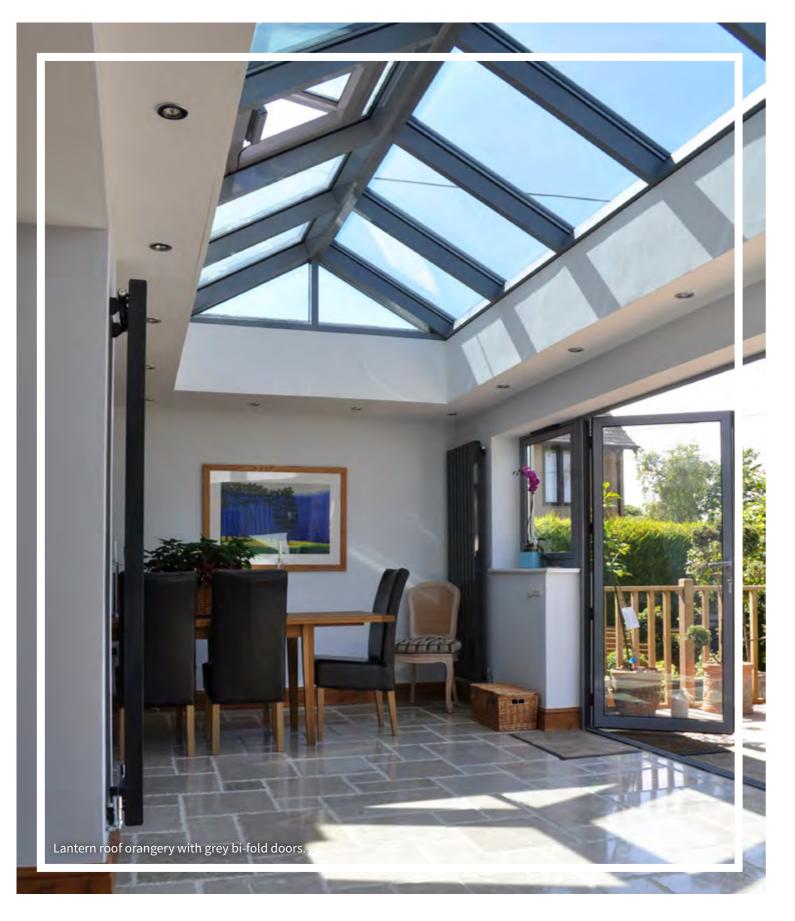
ORANGERY

Integrating a bi-fold door into a conservatory or orangery is a great way to maximise the light and space of any room.

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the outside with a set of bi-fold doors and enjoy your garden all year round.



ORANGERIES

WHAT IS AN ORANGERY?

An orangery is a conservatory-like structure that comprises a higher brick to glass ratio, allowing it to sit more in line with a traditional house extension. This means you'll be able to enjoy all the benefits of a conservatory with increased privacy.



Lantern roof orangery with grey bi-fold doors.



A high quality orangery has proven itself to be a worthwhile investment for any property, allowing homeowners to make the most of the space that they have. Whether your home is traditional or modern, we'll have a design for you.

Our orangeries feature an intelligent design that ensures they remain cool in the summer and warm in the winter. This means that no matter how you choose to use your new orangery, you can do so whatever the weather.

EXTEND YOUR HOME
WITH A WARM,
COMFORTABLE AND
SPACIOUS NEW LIVING
AREA THAT GUARANTEES
SATISFACTION ALL YEAR.

