

# Composite Door Collection







The Stemfenster Composite Door Collection is a breakthrough in door technology, combining proven levels of high security with incredible good looks...in fact, quite simply, a door that possesses superior style with strength.

## Wider range of colours

The new Composite door range is available in virtually any colour, from our standard range of white, red, green, blue and black to colours to complement the laminated foiled range of windows through to our premium range of RAL coloured doors.

## Greater thermal efficiency

Our new range of foam filled composite doors achieve a U Value of 1.0 W/m<sup>2</sup>K, when combined with thermally efficient glazing panels U values of around 1.4Wm<sup>2</sup>K are easily achievable. On average our doors are 15 – 20% more thermally efficient than solid timber doors.

## Superior surface finish

Our new slabs offer a 2mm thick GRP skin which is more hardwearing than the more common

PVC-u skins which are found on many solid door slabs. These new skins are also reinforced which means that you cannot cut through the skins to gain access and our skins will pass they key/thumb turn test with ease. Our slabs are regularly tested at BM Trada and are designed to exceed all current standards.

## 100% CFC free Polyurethane core

The insulating layer consists of CFC free polyurethane which provides superior thermal performance as well as enhancing the doors soundproofing.

## Less slab movement

Typically solid core doors have a bow tolerance of 5mm, our slabs have only a 2mm tolerance due to the use of high grade LVL, laminated veneered Lumber. This high grade timber means that the frame is better protected from moisture and therefore less likely to warp, twist and bow than many other slabs on the market. Our use of reflective paint also means that dark colours will remain cooler which again reduces the likelihood of the slabs bowing, which is another reason why our slabs carry a 25 year structural guarantee!

Better thermal values...better surface finish...better reliability!

## Our Door

Our Composite Door is a combination of traditional looks and advanced manufacturing techniques. Although looking like a traditional timber door, our composite doors are manufactured using grained GRP skins with a composite core that will stand the test of time, reduce your energy bills and continue to look stunning for years to come.

## Looks that count

Your front door is the entrance to your home and says so much about you - so why compromise. The high-definition embossing of the GRP skins give a real wood-look and the mouldings give the feel of a traditional timber door. As well as the woodgrain effects, we also offer our door in a range of 15 paint finishes to really make your entranceway something special.





Keep the weather out - keep the heat in Composite doors are much more thermally efficient than either timber or PVC doors and achieve considerably better 'U' values than required by the latest building regulations. They also have multiple seals to ensure that drafts are a thing of the past.

# Designed with Security in mind

A massive 67% of burglaries are through a door, so fitting a high security door is essential. All our doors can be fitted with multi-point locking systems and have been tested to the latest security standards. The option of upgrading the glass from toughened to laminated is available if required. Our composite doors have been tested to the rigorous PAS 24 standard.

## Long term Performance

Most timber doors will expand and contract with the changing weather and are susceptible to warping and twisting. With our composite door, the internal construction of timber, LVL and composite material combined with a high density polyurethane core is designed for maximum strength that will remain stable whatever the weather.



### Virtually maintenance free

Our specially developed GRP skins, combined with an industry leading paint finish, will maintain its colour and gloss for many years and there is no need for repainting or staining. Simply wipe down the door and it will continue to look as good as new.

# composite door styles

We offer our doors in a variety of glazing configurations, so whether you are looking for high levels of light, a more private environment or you want to replicate an existing door, we have the style you need. Sidelights and toplights can also be used in combination with the doors illustrated and some can be used for French Door applications.



## composite door colour options



## thermally efficient glass decoration with added performance

Modern Composite doors are a combination of great looks and high performance, with strength, low maintenance and probably, most important of all, superb energy efficiency.

As energy costs continue to rise, choosing a door that keeps in the heat and keeps out the cold is now more important than ever - and composite doors are the most energy efficient on the market today. The performance of the door is achieved by a combination of the latest technologies which include the glass elements.

The decorative glass designs in this catalogue combine great aesthetics with high performance, by using Pilkington low-e glass combined with argon gas in the cavity to reduce the amount of heat loss through the glazed area. All our units are also sealed using warm edge spacer technologies to reduce the heat transfer at the edges of the glass.





## glazing styles



Stunning visual effect with multiple glass textures and bevels

All units are triple glazed for easy cleaning and extra security

It is not possible to produce matching sidelights or toplights

Changes to the glass types used or came colours is not possible Encapsulated inside a double glazed unit for easy cleaning

Stunning bevel effects which beautifully refract light

High levels of privacy with textured glass effects and prismatic bevel effects

> It is not possible to produce matching sidelights or toplights

Contemporary glass designs using fused glass or clear bevel elements

Dual Glazed construction so you can touch the glass elements

Colour changes available to match or complement the door colour

It is not possible to produce matching sidelights or toplights Fine lines and hand-painting allow for very intricate designs

Dual glazed construction so you can touch the glass elements

It is possible to produce matching sidelights or toplights

Large range of textured backing glass is available for added privacy Dual glazed construction so you can touch the glass elements

Colour changes available to match or complement the door colour

It is possible to produce matching sidelights or toplights

Large range of textured backing glass is available for added privacy





reflections zinc art glass

murano fusion art glass

dorchester zinc art glass

diamonds overlay art glass





thorncliffe zinc art glass

murano fusion art glass

fleur resin art glass

diamonds overlay art glass

the **birkdale** 

decorative glass options





decorative glass options



murano fusion art glass

roma etch art glass

fleur resin art glass

diamonds overlay art glass





dorchester zinc art glass

murano fusion art glass

roma etch art glass

sunburst clear glass







elegance zinc art glass

simplicity zinc/brass art glass



dorchester zinc art glass



murano fusion art glass

roma etch art glass

the riviera



Brass option also available decorative glass options simplicity zinc/brass art glass classic zinc art glass elegance zinc art glass dorchester zinc art glass with Red our opti decorative glass options

murano fusion art glass

roma etch art glass

fleur resin art glass

diamonds overlay art glass

the muirfield













dorchester zinc art glass

murano fusion art glass

roma etch art glass

diamonds overlay art glass





elegance zinc art glass

simplicity zinc art glass

thorncliffe zinc art glass



reflections zinc art glass





prairie zinc art glass

murano fusion art glass

gridlite etch glass

french crystal art glass

# the **lytham**









murano fusion art glass

fleur resin art glass





reflections zinc art glass

simplicity zinc/brass art glass

prairie zinc art glass

murano fusion art glass

the gleneagles





decorative glass options

simplicity zinc/brass art glass

dorchester zinc art glass

reflections zinc art glass

numbers overlay art glass









**classic** zinc art glass

diamond cut zinc art glass

simplicity brass/zinc art glass

roma etch art glass



the **belfry** 





simplicity zinc art glass

murano fusion art glass

encanto fusion art glass

bullseye





decorative glass options

35

the seminole

simplicity zinc/brass art glass

prairie zinc art glass

roma etch art glass

murano fusion art glass




37

reflections zinc art glass

diamond cut zinc art glass

simplicity zinc art glass

murano fusion art glass

cylinder and \*glazing positions for illustration purposes only



39





linear etch art glass

symphony fusion art glass

tahoe etch art glass

matrix zinc art glass





Shown with Black tile option

See P44

Shown with Blue colour optior

See P44

the inox

inox are only available with flush door skin | cylinder and \*glazing positions for illustration purposes only

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decorative glass options

E

decorative glass options





**paris** equinox glass

biarritz tacoma glass

barcelona cielo glass

barcelona quartz glass

the **inox** 

## coloured and textured glass options





scirocco









green

purple



tahoe



green





blue







thorncliffe

# УЧ



red

grey

bevel

venetia



blue

green

purple



## textured glass

With our Diamonds, Fleur and Sunburst designs, we recommend that a textured backing glass is used to add an extra level of privacy. You can also specify any of these textured backing glasses for use with our sidelight and toplight frames.

standard patterns





# pinpoint

## pilkington glass patterns











oak

## sidepanel and toplight options



With our Composite Door, we offer a wide range of options for creating sidepanel and toplight options that will complement your door.



toplight with glue-chip glass









midrail sidepanel

## technical information

# Specification for our 44mm thick door slabs

- Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains
- Stiles and Rails are manufactured from a water-resistant polymer
- LVL is used as the main internal reinforcement
- Skins and sub frame are bonded with an Urethane Adhesive Resin
- The door is filled with CFC-Free Polyurethane Foam density 44.5 – 45.5kg/m<sup>3</sup>
- Ozone Destruction index is 0
- Global Warming Index is 0.01
- Superior heat and sound insulation
- Complimentary choice of grained snap fit or deglazeable cassettes
- Centre Pane Value of 0.44
- Doors have exceeded the requirements
  of PAS24
- Q-Marked with full manufacturing traceability

#### Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

#### **High Performance Units**

All units are made with toughened glass to comply with EN12150, the International standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer's backed warranty of 5 years.

#### **Thermally Efficient**

All the glass in our range comes with Energy Plus as standard. They are manufactured using low emissivity glass and the airspace is filled with Argon gas to give industry leading thermal efficiency.

#### **Security Option**

All our glazing options can be supplied with a Security Plus upgrade where the outer pane of toughened glass is replaced with breakthrough resistant laminated glass.

### **Care and Maintenance Instructions**

Your composite door can be cleaned simply and effectively as follows:

- Use a damp cloth with warm soapy water and dry with a soft cloth
- For glass and hardware cleaning and maintenance please refer to your installers guidelines

Never use the following on your door:

- Abrasive cloths or cleaners
- Pressure washers
- Bleach, varnish removers, white spirits or any similar product
- Excessive rubbing or over cleaning



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